

Technical Service Bulletin

Date: 7/24/13

To: HASC Partners

Product: Vari-Flo Valves

RE: Installation Tips

The purpose of this Tech Service Bulletin is to make you aware that the installation of Vari-Flo Valves requires the use of compounds & sealants that are compatible with ABS, the thermoplastic used in the manufacturing of these products.

Some compounds & sealants, particularly those that are petroleum-based, are aggressive and quickly break down ABS, creating cracks and leaks. Be sure you are using material that indicates it is compatible with ABS.

One additional note: The injection molding process used to manufacture Vari-Flow Valves can create 'knot lines' on the surface or in the threads that may appear to be hairline fractures (see the pictures below). These are not fractures or stress points and will not pose a performance or reliability problem.

